TECHNICAL DATA SHEET

QUINTOLUBRIC® 855

FIRE-RESISTANT HFD-U HYDRAULIC FLUID

FM APPROVED

QUINTOLUBRIC® 855 does not contain water, mineral oil, or phosphate ester, and is based on high-quality, natural esters and carefully selected additives to achieve excellent hydraulic fluid performance. This product offers the lubrication level of premium, antiwear hydraulic oils, and can be used with hydraulic components from all major manufacturers.

Applications

QUINTOLUBRIC® 855 was designed to replace anti-wear, mineral oil-based hydraulic fluids used in applications where fire hazards exist.

QUINTOLUBRIC® 855 can also be used in environmentally sensitive hydraulic applications without compromising the overall hydraulic system operations.

Engineering Data

PROPERTY	TYPICAL VALUE	UNIT
Specific Heat at 20°C (ASTM D2766)	2.06 (0.49)	kJ/kg °C (Btu/lb °F)
Coefficient of Thermal Expansion at 20°C (ASTM D1903)	15 X	10^{-4} per °C
Vapor Pressure (ASTM D2551) At 20°C At 66°C	3.2 X 7.5 X	10^{-6} mm Hg
Bulk Modulus at 20°C At 210 bar At 3,000 ps	1.87 X 266900	10^{5} N/cm^2 psi
Thermal Conductivity at 19°C (ASTM D2717)	0.167	J/sec/m/°C
Dielectric Breakdown Voltage (ASTM D877)	30	kV

*country specific SDS are available

IGNITION TEST DATA		
Hot Manifold Auto Ignition Temperature (ISO 20823)	> 400	°C

BIODEGRADABILITY TEST DATA	
OECD-301 c	95.6% biodegradable after 28 days

Benefits

- Factory Mutual (FM) approved
- Readily biodegradable
- One viscosity grade works in systems designed for ISO 46 or 68 fluid
- Reduced environmental impact

Health, Safety and Handling

Please consult the Safety Data Sheet (SDS) for information on storage, safe handling and disposal. The conditions or methods of handling, storage, use and disposal of the product are beyond our reasonable control - we assume no liability for any ineffectiveness of the product or any injury or damage, arising out of or in connection with these conditions.

Elastomers

ISO 1629	DESCRIPTION	S*	MD*	D*
NBR	Medium to high nitrile rubber (Buna N,>25% acrylonitrile)	C	C	C
FPM	Fluoroelastomer (Viton®)	C	C	C
CR	Neoprene	S	S	S
IIR	Butyl rubber	S	N	N
EPDM	Ethylene propylene rubber	N	N	N
PU	Polyurethane	C	C	C
PTFE	Teflon®	C	C	C

**(S- Static, MD- Mild Dynamic, D- Dynamic)

C = Compatible
S = Satisfactory for short term use, but replacement with a completely compatible elastomer is recommended at the earliest convenience.
N = Not Compatible

Quaker Houghton™
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Compatibility

Metals
QUINTOLUBRIC® 855 is compatible with iron and steel alloys and most nonferrous metals and their alloys. It is not compatible with lead, cadmium and has limited compatibility with alloys containing high levels of these metals. This product has limited compatibility with hot dipped or electro galvanized surfaces and good compatibility with zinc containing alloys. Suitable substitutes for these materials are available and should be used.

Paints and Coatings
QUINTOLUBRIC® 855 is compatible with multicomponent epoxy coatings. It shows limited compatibility with one component (zinc-dust containing) coatings. Specific coating and application recommendations can be obtained from coating manufacturers or directly from Quaker Houghton.

Fluids
QUINTOLUBRIC® 855 is compatible and miscible with nearly all mineral oil, phosphate esters and polyolester-type hydraulic fluids. It is not miscible or compatible with water-containing fluids. For conversion recommendations, please contact Quaker Houghton.

Elastomers
The following chart contains our recommendations regarding the use of this product with commonly used elastomers. The elastomer applications listed are “Static,” which refers to trapped nonmoving seals such as O-rings in valve sub-plates and rigid, low pressure hose connections; “Mild-Dynamic,” whose applications include accumulator bladders and hose linings where the hoses are exposed to high pressure and light flexing; and “Dynamic,” which refers to cylinder rod seals, pump shaft seals and constantly flexing hydraulic hose.

Properties

PROPERTY	TYPICAL VALUE	UNIT
Appearance / Colour	Yellow to amber fluid	
Kinematic Viscosity (ASTM D445) At 0°C At 20°C At 40°C At 100°C	 313 118 55 12	mm²/s or cSt
Viscosity Index (ASTM D2270)	220	g/cm^3
Density at 15°C (ASTM D1298)	0.92	g/cm^3
Acid Number (ASTM D974)	1.0	mg KOH/g
Pour point (ASTM D97)	-21 (-5.8)	°C (°F)
Foam Test at 25°C (ASTM D892) Sequence 1	0-0	ml-ml
Corrosion Protection ISO 4404-2 ASTM D665A/D130	Pass Pass/1a	
Dry TOST (ASTM D943 mod.)	200	hrs
Flash Point (ASTM D92)	310 (590)	°C (°F)
Fire Point (ASTM D92)	355 (671)	°C (°F)
Air Release (ASTM D3427)	8	min.
Vane Pump Test (ASTM D2882)	< 5	mg wear
Gear Lubrication (DIN 51354-2)	12	FZG load stage
Water Separability (ASTM D1401)	41-39-0 (30)	ml-ml-ml (min.)

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